

Technical Data Sheet

PVC GRIGIO

Typical characteristics

- Highly impact resistant
- Flame retardant, self-extinguishing after removal of flame
- Easy processing by welding, thermoforming and glueing
- Glossy surface
- both sides smooth Surface
- RoHS-compliant
- ELV-compliant
- WEEE-compliant
- RLAP-compliant
- Vacuum formable

Typical industries

- Ingegneria meccanica e impiantistica
- Tecnica di imbutitura
- Edilizia

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	1,41
Water absorption	DIN EN ISO 62	%	0,20
Flammability (Thickness 1 ... 2 mm)	DIN 4102		B1
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	48
Elongation at break	DIN EN ISO 527	%	20
Tensile modulus of elasticity	DIN EN ISO 527	MPa	2500
Notched impact strength	DIN EN ISO 179	kJ / m ²	8
Shore hardness	DIN EN ISO 868	scale D	80
Ball indentation hardness	DIN EN ISO 2039-1	MPa	100
Compressive strength	DIN EN ISO 604	MPa	65
Bending strength	DIN EN ISO 178	MPa	65
Thermal properties			
Thermal conductivity	DIN EN ISO 8302	W / (m * K)	0,16
	Test method	Unit	Guideline value
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	75
Service Temperature		°C	-20 ... +60
Heat deflection temperature	DIN EN ISO 75	°C	70
Coefficient of linear thermal expansion	DIN EN ISO 11359-2	mm/m K	~ 0,075
Electrical properties			
Dielectric constant	IEC 60250		3,2
Dielectric dissipation factor (10 ⁶ Hz)	IEC 60250		0,02
Volume resistivity	DIN EN 62631-3-1	Ohm * cm	>10 ¹⁵
Surface resistivity	DIN EN 62631-3-2	Ohm	>10 ¹³
Dielectric strength	IEC 60243	kV / mm	12
Comparative tracking index	IEC 60112	CTI	600

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale. Information on the REACh regulation can be found in our Product Handling Information Sheets, in our REACh information letter as well as in the SCIP database.